

Fax: +386 (0)1-280 44 84 E-pošta: info.ta@zag.si http://www.zag.si/ts SLOVENIAN NATIONAL BUILDING AND CIVIL ENGINEERING INSTITUTE





# **European Technical Assessment**

ETA-14/0345 of 13.10.2014

English version prepared by ZAG

#### I GENERAL PART

Komercialno ime Trade name

Imetnik tehnične ocene Holder of Technical Assessment

Družina proizvoda

Product family

Proizvodni obrat Manufacturing plant

Ta Evropska tehnična ocena vsebuje This European Technical Assessment contains

Ta Evropska tehnična ocena je izdana na podlagi Uredbe (EU) št. 305/2001 na osnovi

This European Technical Assessment is issued in according to Regulation (EU) No 305/2011, on the basis of

Safety Plus II

Designated according

Rawlplug Limited Skibo Drive Thornliebank Industrial Estate Glasgow G46 8JR

Torzijsko kontrolirano zatezno kovinsko sidro iz galvansko pocinkanega jekla velikosti M6, M8, M10, M12 in M16 za vgradnjo beton

Torque controlled expansion anchor made of galvanised steel of sizes M6, M8, M10, M12 and M16 for use in concrete

#### **Manufacturing Plant No.2**

14 strani vključno s 11 prilogami, ki so sestavni del te ocene

14 pages including 11 annexes, which form an integral part of the document

Smernice za evropska tehnična soglasja ETAG 001 – del 1 in 2, izdaja 2013, ki se uporablja kot EAD

Guideline for European Technical Approval ETAG 001 – part 1 and 2, edition 2013, used as EAD

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full (excepted the confidential Annex(es) referred to above). However, partial reproduction may be made, with the written consent of the issuing Technical Assessment Body. Any partial reproduction has to be identified as such.

#### II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT

#### 1 Technical description of the product

The Safety Plus II in the range of M6, M8, M10, M12 and M16 is an anchor made of galvanised steel, which is placed into a drilled hole and anchored by torque-controlled expansion.

An illustration and description of the anchor are given in Annex A.

#### 2 Specification of the intended use

The performances given in Chapter 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

## 3 Performance of the product and references to the methods used for this assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

The essential characteristics for mechanical resistance and stability are listed in Annexes C1 to C4.

#### 3.2 Safety in case of fire (BWR 2)

The essential characteristics for safety in case of fire are listed in Annex C5.

#### 3.3 Hygiene, health and environment (BWR 3)

Regarding dangerous substances contained in this European Technical Assessment, there may be requirements applicable to the products falling within its scope (e.g. transported European legislation and national laws, regulations and administrative provisions). In order to meet provisions of the regulation (EU) No 305/2011, these requirements need also to be complied with, when they apply.

#### 3.4 Safety in use (BWR 4)

For basic requirement safety in use the same criteria are valid as for basic requirement mechanical resistance and stability.

#### 3.5 Protection against noise (BWR 5)

Not relevant.

#### 3.6 Energy economy and heat retention (BWR 6)

Not relevant.

#### 3.7 Sustainable use of natural resources (BWR 7)

For sustainable use of natural resources no performance was determined for this product.

#### 3.8 General aspects relating to fitness for use

Durability and serviceability are only ensured if specifications of intended use according to Annex B1 are kept.

#### 4 Assessment and verification of constancy of performance (AVCP)

According to the decision 96/582/EC of the European Commission<sup>1</sup> the system of assessment and verification of constancy of performance (see Annex V to regulation (EU) No 305/2011) given in the following table apply.

Official Journal of the European Communities L 254 of 8.10.1996

Product	Intended use	Level of class	System
Metal anchors for use in concrete	For fixing and/or supporting to concrete, structural elements (which contributes to the stability of the works) or heavy units	-	1

#### 5 Technical details necessary for the implementation of the AVCP system

#### 5.1 Tasks for the manufacturer

The manufacturer shall exercise permanent internal control of production of concerned product. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall ensure that the product is in conformity with this European Technical Assessment.

The manufacturer may only use raw materials stated in the technical documentation of this European Technical Assessment.

The factory production control shall be in accordance with the Control plan which is a part of the technical documentation of this European Technical Assessment. The Control plan<sup>2</sup> is laid down in the context of the factory production control system operated by the manufacturer and deposited at Slovenian National Building and Civil Engineering Institute (ZAG Ljubljana). The results of factory production Control shall be recorded and evaluated in accordance with the provisions of the control plan.

The manufacturer shall, on the basis of a contract, involve a body, which is notified for the tasks referred to in a section 4 in the field of anchors in order to undertake the actions laid down in section 5.2. For this purpose the Control plan referred to in sections 5.1 and 5.2 shall be handed over by the manufacturer to the notified body involved.

The manufacturer shall make a Declaration of performance, stating that the construction product is in conformity with the provisions of this European Technical Assessment.

#### 5.2 Tasks for the notified bodies

The notified body shall retain the essential points of its actions defined in Annex V of Regulation (EU) No. 305/2011 for system 1 and state results obtained and conclusions drawn in a written report.

The notified certification body involved by the manufacturer shall issue an EC certificate of constancy of performance the product stating the conformity with the provisions of this European Technical Assessment.

In cases where the provisions of the European Technical Assessment and its Control plan are no longer fulfilled the notified body shall withdraw the certificate of constancy of performance and inform the Slovenian National Building and Civil Engineering Institute (ZAG Ljubljana) without delay.

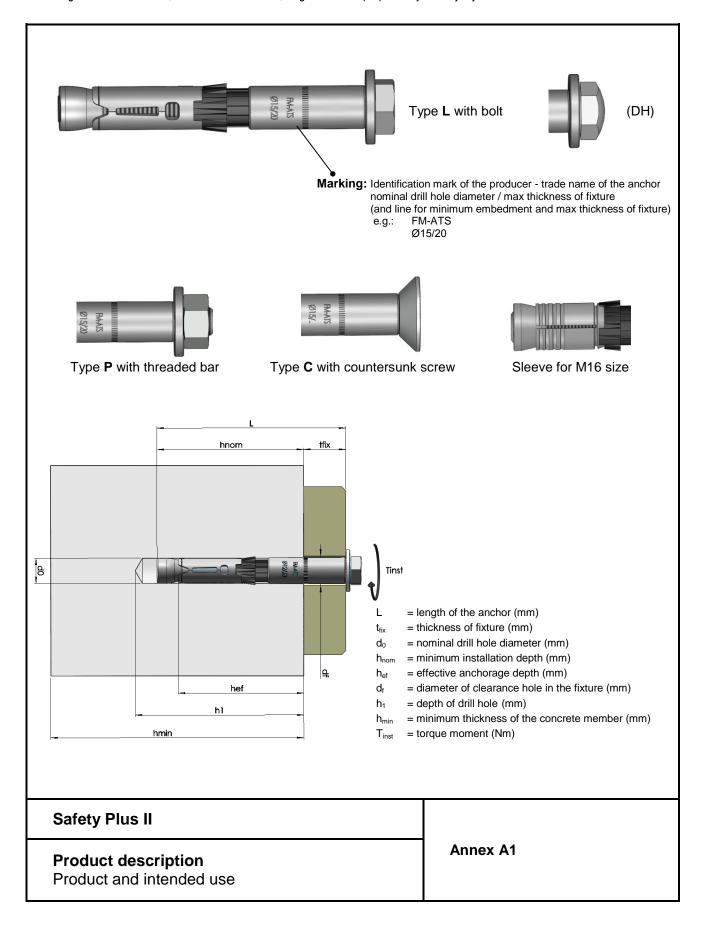
Issued in Ljubljana on 13.10.2014

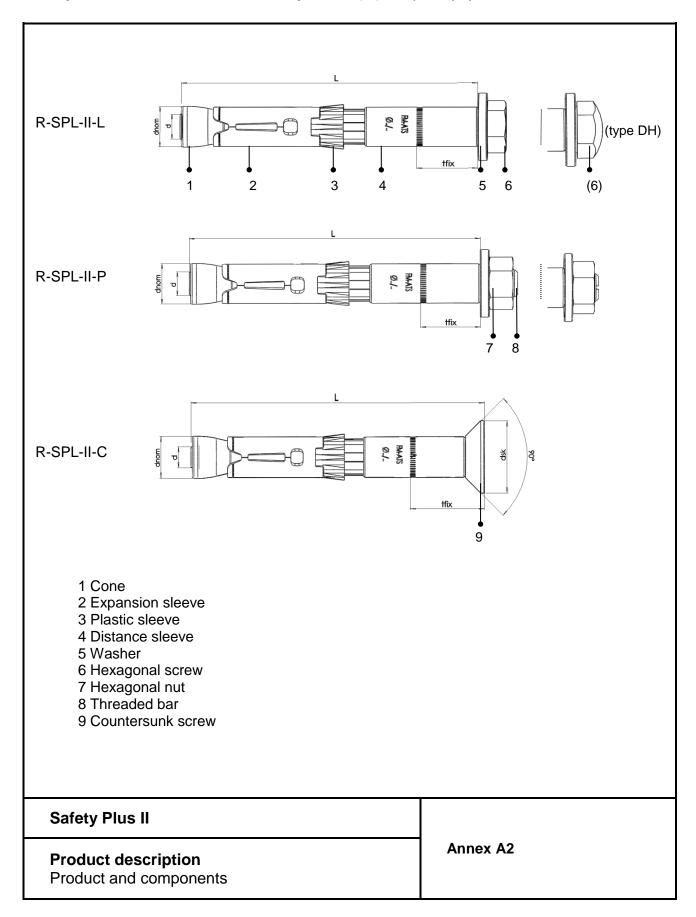
Signed by:

Franc Capuder, M.Sc., Research Engineer

Head of Service of TAB

The Control plan is a confidential part of the technical documentation of this European Technical Assessment, but not published together with the ETA, and handed over only to the notified body or bodies involved in the procedure of attestation of conformity.





Page 6 of ETA-14/0345, issued on 13.10.2014, English version prepared by ZAG Ljubljana

#### Specifications of intended use

#### Anchorages subjected to:

Static, quasi static, seismic load and fire.

#### Base materials:

- Cracked and non-cracked concrete.
- Reinforced and unreinforced normal weight concrete of strength class C20/25 at minimum and C50/60 at maximum according to EN 206-1:2000/A2:2005.

#### **Use conditions (Environmental conditions):**

Structures subjected to dry internal conditions.

#### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Anchorages under static and quasi-static actions are designed in accordance with ETAG 001, Annex C, design method A, Edition August 2010 or CEN/TS 1992-4.
- For seismic application the anchorages are designed in accordance with TR 045 "Design of metal anchors for use in concrete under seismic actions".
- For application with resistance under fire exposure the anchorages are designed in accordance with method given in TR 020 "Evaluation of anchorage in concrete concerning resistance to fire".
- Verifiable calculation notes and drawings are prepared taking into account of the load to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).

#### Installation:

- Anchor installation carried out by appropriately qualified personnel and under supervision of the person responsible for technical matters of the site.
- Use of the anchor only supplied by the manufacturer without exchanging the components of the anchor.
- Anchor installation in accordance with the manufacturer's specification and drawings and using the appropriate tools.
- Checks before placing the anchor to ensure that the strength class of the concrete in which the anchor is to be placed is in the range given and is not lower than of the concrete to which the characteristic loads apply.
- Check of concrete being well compacted, e.g. without significant voids.
- Effective anchorage depth, edge distances and spacing not less than the specified values without minus tolerances.
- · Hole drilling by hammer drill.
- Cleaning of the hole of drilling dust.
- Positioning of the drill holes without damaging the reinforcement.
- Application of specified torque moment using a calibrated torque wrench.
- In case of aborted hole, drilling of new hole at a minimum distance of twice the depth of the aborted hole, or smaller distance provided the aborted drill hole is filled with high strength mortar and no shear or oblique tension loads in the direction of aborted hole.

Safety Plus II	
Intended use Specification	Annex B1

Table B1: Dimensions

Anchor size			M6	M8	M10	M12	M16
Nominal diameter of anchor d <sub>nom</sub> [mm]		10	12	15	18	24	
Minimum installation depth $h_{nom} \ge [mm]$		60	70	80	100	115	
Length of the anchor L [mm]		t <sub>fix</sub> + 60	t <sub>fix</sub> + 70	t <sub>fix</sub> + 80	t <sub>fix</sub> + 100	t <sub>fix</sub> + 115	
	Type L (DH)/P	t <sub>fix,min</sub> [mm]	0	0	0	0	0
Thickness of the fixture	Type C	t <sub>fix,min</sub> [mm]	5	6	7	8	-
	Type L (DH)/P/C	t <sub>fix,max</sub> [mm]	200	250	300	350	400
Nominal diameter of the head of the countersunk screw Type C d <sub>sk</sub> [mm]		17	21	26	31	-	

Safety Plus II	
Intended use Dimensions of the anchors	Annex B2

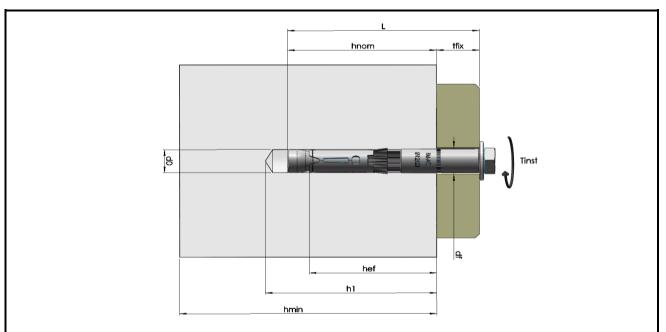


Table B2: Installation data

Anchor size		M6	M8	M10	M12	M16
Nominal drill hole diameter	d <sub>0</sub> [mm]	10	12	15	18	24
Cutting diameter of drill bit	d <sub>cut</sub> ≤ [mm]	10,45	12,50	15,50	18,50	24,55
Depth of drill hole	$h_1 \ge [mm]$	75	85	95	115	130
Minimum installation depth	$h_{nom} \ge [mm]$	60	70	80	100	115
Effective anchorage depth	h <sub>ef</sub> [mm]	49	59	67	88	99
Diameter of clearance hole in the fixture	$d_f \leq [mm]$	12	14	17	20	26
Length of the anchor	L [mm]	t <sub>fix</sub> + 60	t <sub>fix</sub> + 70	t <sub>fix</sub> + 80	t <sub>fix</sub> + 100	t <sub>fix</sub> + 115
Torque moment	T <sub>inst</sub> [Nm]	10	20	45	80	150

Table B3: Minimum thickness of concrete member spacing, and edge distances

Anchor size		М6	М8	M10	M12	M16
Minimum thickness of the concrete member	h <sub>min</sub> [mm]	100	120	140	180	200
Minimum	s <sub>min</sub> [mm]	50	60	70	80	100
Minimum spacing	for c [mm] ≥	75	90	100	150	200
Minimum odgo dietonos	c <sub>min</sub> [mm]	50	60	70	80	100
Minimum edge distance	for $s \ge [mm]$	75	90	100	150	200

Safety Plus II	
Intended use Installation parameters	Annex B3

Table C1: Characteristic values for Tension loads in case of static and quasi-static loading for design method A acc. ETAG 001, Annex C or CEN/TS1992-4

Essential ch	aractoristics		M6		Performar		
				М8	M10	M12	M16
Installation p		1					
d <sub>0</sub>	Nominal diameter of drill bit	[mm]	10	12	15	18	24
h <sub>nom</sub>	Anchorage depth	[mm]	60	70	80	100	115
h <sub>ef</sub>	Effective anchorage depth	[mm]	49	59	67	88	99
h <sub>min</sub>	Minimum thickness of concrete member	[mm]	100	120	140	180	200
T <sub>inst</sub>	Torque moment	[Nm]	10	20	45	80	150
Smin	Minimum spacing	[mm]	50	60	70	80	100
for c ≥	Edge distance	[mm]	75	90	100	150	200
Cmin	Minimum edge distance	[mm]	50	60	70	80	100
for s ≥	Spacing	[mm]	75	90	100	150	200
Tension stee	el failure mode						
$N_{Rk,s}$	Characteristic tension steel failure	[kN]	16	29	46	67	126
γMsN	Partial safety factor	[-]			1,5		
Pull-out failu	re mode						
N <sub>Rk,p</sub>	Characteristic pull-out failure in non-cracked concrete	[kN]	1)	1)	1)	1)	1)
N <sub>Rk,p</sub>	Characteristic pull-out failure in cracked concrete	[kN]	9	12	16	25	1)
γ2	·	[-]	1,0			<u> </u>	
γMp	Partial safety factor	[-]	1,5				
Scr,N	Characteristic spacing	[mm]			3 x h <sub>ef</sub>		
Ccr,N	Characteristic edge distance	[mm]			1,5 x he	;	
ψc C30/37		[-]	1,22				
ψc C40/50	Increasing factor for N <sub>Rk,p</sub> in non-cracked concrete	[-]			1,41		
ψc C50/60	more asing factor for PARA, printing or acree softered	[-]			1,55		
	ne failure mode	[-]	<u> </u>		1,55		
k <sub>cr</sub>	Factor for cracked concrete CEN/TS 1992-4-4 §. 6.2.1.4	[-]	I		7,2		
k <sub>ucr</sub>	Factor for un-cracked concrete CEN/TS 1992-4-4 §. 6.2.1.4	[-]			10,1		
	Partial safety factor	[-]			1,5		
γ <sub>Mc</sub> Splitting faile		[-]			1,0		
		[mm]	1		3 x h <sub>ef</sub>		
Scr,sp	Characteristic spacing	[mm]			1,5 x her		
Ccr,sp	Characteristic edge distance	[mm]				1	
γMsp	Partial safety factor	[-]			1,5		
	nt under tension load						
	concrete C20/25	FLA II	77	10.0	12.0	10.0	00.0
N	Service tension load	[kN]	7,7	10,9	13,2	19,8	23,6
δηο	Short term displacement	[mm]	0,47	0,81	0,30	0,25	0,20
δ <sub>N∞</sub>	Long term displacement	[mm]	2,38	2,49	1,99	1,12	2,15
Cracked cond							
N	Service tension load	[kN]	4,3	5,7	7,6	11,9	16,9
$\delta_{N0}$	Short term displacement	[mm]	1,21	0,83	1,25	0,98	0,96
$\delta_{N_{\infty}}$	Long term displacement	[mm]	2,38	2,49	1,99	1,12	2,15

<sup>1)</sup> Pull-out failure is not decisive

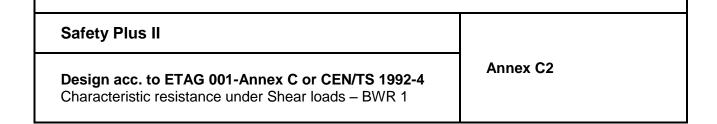
### Safety Plus II

**Design acc. to ETAG 001-Annex C or CEN/TS 1992-4** Characteristic resistance under Tension loads – BWR 1

Annex C1

Table C2: Characteristic values for Shear loads in case of static and quasi-static loading for design method A acc. ETAG 001-Annex C or CEN/TS 1992-4

Econtial	ntial characteristics			F	Performar	псе		
Essentiai	characteristics		M6	M8	M10	M12	M16	
Shear steel failure								
$V_{Rk,s}$	Characteristic shear steel failure	[kN]	14	26	42	50	97	
M <sup>0</sup> Rk,s	Bending moment characteristic failure	[Nm]	12	30	60	105	266	
γMsV	Partial safety factor	[-]			1,25			
Shear cor	ncrete pry-out and edge failure							
k	Factor in equation (5.6) of ETAG 001 Annex C § 5.2.3.3	[mm]	1,0		2,0			
<b>K</b> <sub>3</sub>	Factor in equation (16) of CEN/TS 1992-4 § 6.2.2.3	[mm]		1,0	0 2,0		)	
l <sub>ef</sub>	Effective anchorage depth	[mm]	49	59	67	88	99	
d <sub>nom</sub>	Diameter of anchor	[mm]	10	12	15	18	24	
γмс	Partial safety factor	[-]			1,5			
Displacer	nent under shear load							
٧	Service shear load	[kN]	8,0	14,9	24,0	28,6	55,4	
δνο	Short term displacement	[mm]	1,39	1,94	2,71	1,69	2,69	
δν∞	Long term displacement	[mm]	2,09	2,91	4,07	2,54	4,04	



Page 12 of ETA-14/0345, issued on 13.10.2014, English version prepared by ZAG Ljubljana

Table C4: Characteristic values for resistance in case of Seismic performance category C2 acc. TR045 "Design of Metal anchor under Seismic Actions"

Facential ab	Essential characteristics		Performance						
Essentiai chi	aracteristics		M6 M8 M10 M12 I			M16			
Tension stee	l failure								
N <sub>Rk,s,seis</sub> C2 <sup>2)</sup>	Characteristic tension steel failure	[kN]	-	29	46	67	126		
γ <sub>MsN<sup>3)</sup></sub>	Partial safety factor	[-]			1,5				
Pull-out failu	re $N_{Rk,p,seis} = \psi_C \times N_{Rk,seis}$								
N <sub>Rk,s,seis</sub> C2 <sup>2)</sup>	Characteristic pull-out failure	[kN]	-	3,9	7,8	15,3	28,8		
γ <sub>MpN<sup>3)</sup></sub>	Partial safety factor	[-]	1,5						
$\delta_{N,sei(DSL)^{1)2)}$	Displacement at DSL	[mm]	-	2,7	4,9	3,6	3,1		
$\delta_{N,sei(USL)^{1)2)}$	Displacement at USL	[mm]	-	12,8	15,2	14,0	11,5		
Shear steel f	ailure								
V <sub>Rk,s,seis C2<sup>2)</sup></sub>	Characteristic failure	[kN]	-	10,2	17,0	17,0	43,9		
γ <sub>Ms</sub> v <sup>3)</sup>	Partial safety factor	[-]	1,25			•			
$\delta_{V,sei(DSL)^{1)2)}}$	Displacement at DSL	[mm]	-	3,5	2,7	2,5	2,7		
$\delta_{V,sei(USL)^{1)2)}$	Displacement at USL	[mm]	-	6,8	6,3	5,8	6,1		

<sup>1)</sup> Displacements represent mean values

Safety Plus II	
Design according to TR 045 Characteristic resistance under Seismic actions - BWR 1	Annex C4

<sup>&</sup>lt;sup>2)</sup> Smaller displacement may be required in the design in the case of displacement sensitive fastenings or "rigid" supports. The characteristic resistance associated with such smaller displacement may be determined by linear interpolation or proportional reduction.

 $<sup>^{3)}</sup>$  Recommended partial safety factors under seismic action  $(\gamma_{\text{M,seis}})$  are the same as for static loading

Table C5: Characteristic resistance under Fire exposure for design design acc. to TR020

	-			F	Performar	псе	
Essential characteristic	5		М6	M8	M10	M12	M16
Tension steel failure mo	de						
N <sub>Rk,s,fi,30</sub> Duration =	= 30 minutes	[kN]	0,20	0,37	0,87	1,69	3,14
N <sub>Rk,s,fi,60</sub> Duration =	= 60 minutes	[kN]	0,18	0,33	0,75	1,26	2,36
	= 90 minutes	[kN]	0,14	0,26	0,58	1,10	2,04
	= 120 minutes	[kN]	0,10	0,18	0,46	0,84	1,57
Pull-out failure mode							
N <sub>Rk,p,fi,30</sub> Duration =	= 30 minutes	[kN]	2,25	3,00	4,00	6,25	8,88
N <sub>Rk,p,fi,60</sub> Duration =	= 60 minutes	[kN]	2,25	3,00	4,00	6,25	8,88
N <sub>Rk,p,fi,90</sub> Duration =	= 90 minutes	[kN]	2,25	3,00	4,00	6,25	8,88
N <sub>Rk,p,fi,120</sub> Duration =	= 120 minutes	[kN]	1,80	2,40	3,20	5,00	7,10
Concrete cone failure m	ode						
N <sub>Rk,c,fi,30</sub> Duration =	= 30 minutes	[kN]	3,03	4,81	6,61	13,08	17,55
N <sub>Rk,c,fi,60</sub> Duration =	= 60 minutes	[kN]	3,03	4,81	6,61	13,08	17,55
N <sub>Rk,c,fi,90</sub> Duration =	90 minutes	[kN]	3,03	4,81	6,61	13,08	17,55
N <sub>Rk,c,fi,120</sub> Duration =	= 120 minutes	[kN]	2,42	3,85	5,29	10,46	14,04
s <sub>cr,N</sub> Character	istic spacing	[mm]	4 x h <sub>ef</sub>				
<b>c</b> <sub>cr,N</sub> Character	istic edge distance	[mm]			2 x h <sub>ef</sub>		
s <sub>min</sub> Minimum	spacing	[mm]	50	60	70	80	100
c <sub>min</sub> Minimum	edge distance	[mm]		e distance	e of the an Omm and	= 2 h <sub>ef</sub> ; nan one si chor has t ≥ 2 h <sub>ef</sub>	
γ <sub>M,fi</sub> Partial sat	ety factor	[-]			1,01)		
Shear steel failure without							
,-,.,.	30 minutes	[kN]	0,20	0,37	0,87	1,69	3,14
, . , . ,	= 60 minutes	[kN]	0,18	0,33	0,75	1,26	2,36
, . , . ,	90 minutes	[kN]	0,14	0,26	0,58	1,10	2,04
, . ,	= 120 minutes	[kN]	0,10	0,18	0,46	0,84	1,57
Shear steel failure with							
,-, ,	= 30 minutes	[Nm]	0,15	0,37	1,12	2,62	6,66
	= 60 minutes	[Nm]	0,14	0,34	0,97	1,96	5,00
,-, ,	90 minutes	[Nm]	0,11	0,26	0,75	1,70	4,33
1-7 7 -	= 120 minutes	[Nm]	0,08 0,19 0,60 1,31 3,33			3,33	
Shear concrete pry-out							
	equation (5.6) of ETAG Annex C § 5.2.3.3	[mm]	1	1,0		2,0	
Shear concrete edge fa	ilure						

The characteristic resistance V<sup>0</sup>Rk,c,fi in C 20/25 to C5 0/60 concrete is determined by:

 $V^0_{Rk,c,fi}$  = 0,25 ×  $V^0_{Rk,c}$  ( $\leq$  R90) and  $V^0_{Rk,c,fi}$  = 0,20 ×  $V^0_{Rk,c}$  (R120) with  $V^0_{Rk,c}$  initial value of the characteristic resistance in cracked concrete C20/25 under normal temperature acc. ETAG 001, Annex C, 5.2.3.4.

<sup>1)</sup> In the absence of other national regulations

Safety Plus II	
Design according to TR020 Characteristic resistance under Fire exposure - BWR 2	Annex C5