DECLARATION OF PERFORMANCE

DoP 0192

for fischer Bolt Anchor FBN II, FBN II R (Mechanical anchor for use in concrete) EN

1. Unique identification code of the product-type:	**DoP 0192**		
2. Intended use/es:	**Post-installed fastening in uncracked concrete.**		
	See appendix, especially annexes	**B1- B3**	
3. Manufacturer:	**fischerwerke GmbH & Co. KG, Klaus-Fischer-Str. 1, 72178 Waldachtal, Germany**		
4. Authorised representative:	**–**		
5. System/s of AVCP:	**1**		
6. European Assessment Document:	**EAD 330232-01-0601, (Edition 12/ 2019)**		
European Technical Assessment:	**ETA-07/0211; 2020-07-13**		
Technical Assessment Body:	**DIBt- Deutsches Institut für Bautechnik**		
Notified body/ies:	**1343 MPA Darmstadt / 2873 TU Darmstadt**		

7. Declared performance/s:

Mechanical resistance and stability (BWR 1)

Characteristic resistance to tension load (static and quasi-static loading):	Resistance to steel failure:	Annex C1	E_S= 210 000 MPa
	Resistance to pull- out failure:	Annex C1	
	Resistance to concrete cone failure:	Annex C1	$k_{cr,N}$= NPD
	Robustness:	Annex C1	
	Minimum edge distance and spacing:	Annex C3	
	Edge distance to prevent splitting under load:	Annex C1	
Characteristic resistance to shear load (static and quasi-static loading), Method A:	Resistance to steel failure (shear load):	Annex C2	
	Resistance to pry-out failure:	Annex C2	
Characteristic resistance and displacements for seismic performance categories C1 and C2:	Resistance to tension load, displacements, category C1:	NPD	
	Resistance to tension load, displacements, category C2:	NPD	
	Resistance to shear load, displacements, category C1:	NPD	
	Resistance to shear load, displacements, category C2:	NPD	
	Factor for annular gap:	NPD	
Characteristic Resistance for simplified design:	Method B:	NPD	
	Method C:	NPD	
Displacements and durability:	Displacements under static and quasi-static loading:	Annex C3	
	Durability:	Annexes A4, B1	

Safety in case of fire (BWR 2)

Reaction to fire:	Class (A1)	
Resistance to fire:	Fire resistance to steel failure (tension load):	NPD
	Fire resistance to pull-out failure (tension load):	NPD
	Fire resistance to steel failure (shear load):	NPD

8. Appropriate Technical Documentation and/or Specific Technical Documentation: –

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

ppa.

Thilo Pregartner, Dr.-Ing.

i.V.

Peter Schillinger, Dipl.-Ing.

Tumlingen, 2020-07-27

This DoP has been prepared in different languages. In case there is a dispute on the interpretation the English version shall always prevail.

The Appendix includes voluntary and complementary information in English language exceeding the (language-neutrally specified) legal requirements.

Specific Part

1 Technical description of the product

The fischer Bolt anchor FBN II and FBN II R is an anchor made of zinc plated, hot-dip galvanised or stainless steel which is placed into a drilled hole and anchored by torque-controlled expansion.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the fastener is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the fastener of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C 3, C 1
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C 2
Displacements (static and quasi-static loading)	See Annex C 3
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed
Durability	See Annex B 1

3.2 Safety in case of fire (BWR 2)

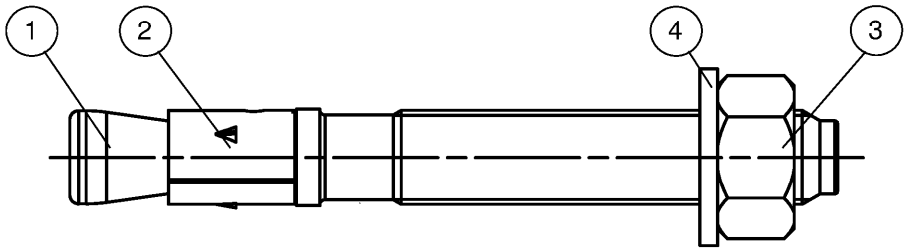
Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	No performance assessed

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

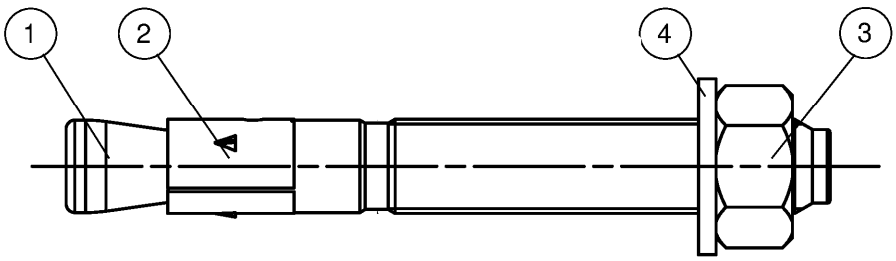
In accordance with the European Assessment Document EAD 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

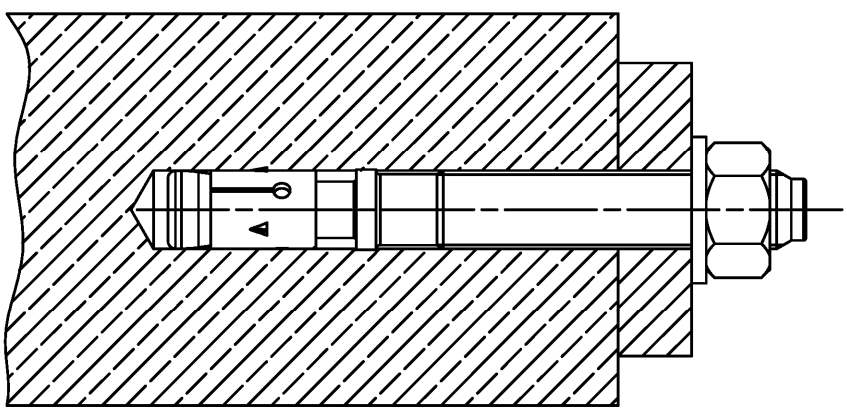
Cone bolt manufactured by cold - forming:



Cone bolt manufactured by turning:

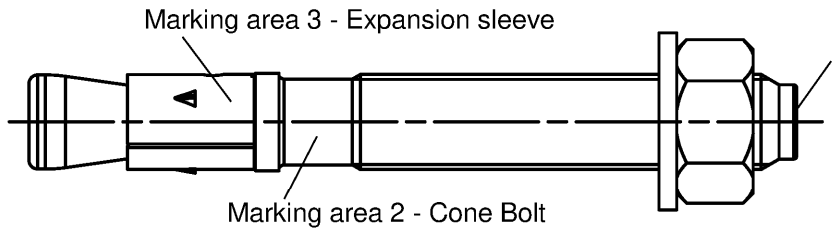


① Cone bolt (cold – formed or turned)
② Expansion sleeve
③ Hexagon nut
④ Washer



(Fig. not to scale)

FBN II for use with standard and reduced anchorage depth ($h_{ef,\,sta}$ and $h_{ef,\,red}$)



Product label, example: FBN II 12/10 R

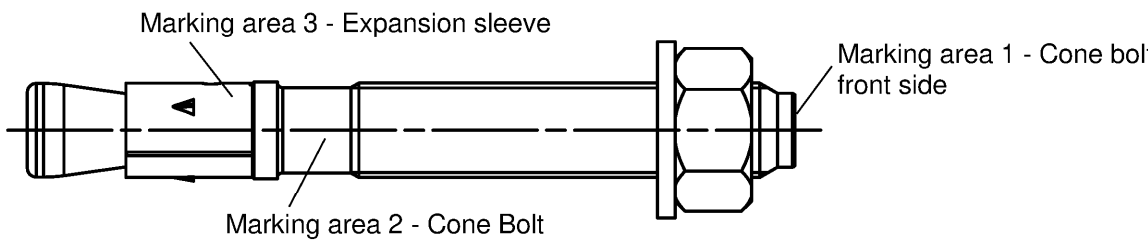
Brand | type of fastener placed at marking area 2 or 3

Thread size / max. thickness oft he fixture (t_{fix}) for $h_{ef,\,sta}$ identification R or HDG placed at marking area 2

Table A2.1: Letter-code on marking area 1 and maximum thickness of fixture t_{fix} [mm]:

marking		A	B	C	D	E	F	G	H	I	K	L	M	N	O	P	R	S	T	U	V	W	X	Y	Z
max. t_{fix} for $h_{ef,\,sta}$	M6-M20	5	10	15	20	25	30	35	40	45	50	60	70	80	90	100	120	140	160	180	200	250	300	350	400
max. t_{fix} for $h_{ef,\,red}$	M8, M10	15	20	25	30	35	40	45	50	55	60	70	80	90	100	110	130	150	170	190	210	260	310	360	410
	M12, M16	20	25	30	35	40	45	50	55	60	65	75	85	95	105	115	135	155	175	195	215	265	315	365	415
	M20	30	35	40	45	50	55	60	65	70	75	85	95	105	115	125	145	165	185	205	225	275	325	375	425

FBN II K for use with reduced anchorage depth only ($h_{ef,\,red}$):



Product label, example: FBN II 12/10 K R

Brand | type of fastener placed at marking area 2 or 3

Thread size / max. thickness oft he fixture (t_{fix}) identification K for $h_{ef,\,red}$ identification R or HDG placed on marking area 2

Table A2.2: Letter-code on marking area 1 and maximum thickness of fixture t_{fix} [mm]:

Markierung		-A-	-B-	-C-	-D-	-E-	-F-	-G-	-H-	-I-	-K-	-L-	-M-	-N-	-O-	-P-	-R-	-S-	-T-	-U-	-V-	-W-	-X-	-Y-	-Z-
max. t_{fix} for $h_{ef,\,red}$	M8-M20	5	10	15	20	25	30	35	40	45	50	60	70	80	90	100	120	140	160	180	200	250	300	350	400

Identification for $h_{ef,\,red}$ is the letter-code between 2 hyphen

(Fig. not to scale)

fischer Bolt Anchor FBN II, FBN II R

Product description
Product label and letter code

Annex A 2

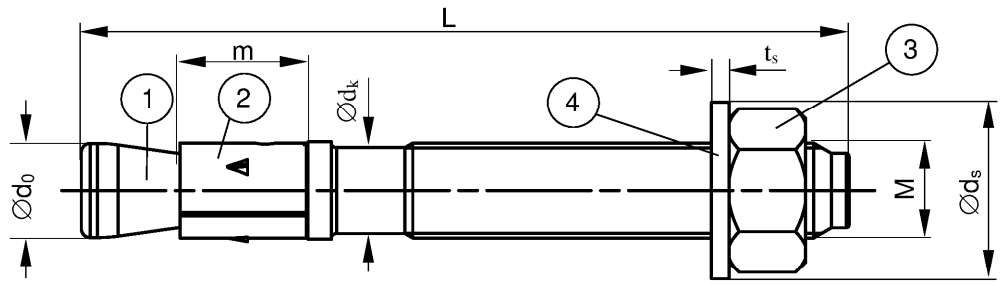


Table A3.1: Anchor dimensions [mm]

Part	Designation			FBN II, FBN II R					
				M6	**M8**	**M10**	**M12**	**M16**	**M20**
1	Cone bolt	M	=	M6	M8	M10	M12	M16	M20
		$\varnothing d_0$		5,9	7,9	9,9	11,9	15,9	19,6
		$\varnothing d_k$		5,2	7,1	8,9	10,8	14,5	18,2
2	Expansion sleeve	m		10	11,5	13,5	16,5	21,5	33,5
3	Hexagon nut	SW		10	13	17	19	24	30
4	Washer	t_S	≥	1,0	1,4	1,8	2,3	2,7	2,7
		$\varnothing d_s$		11,5	15	19	23	29	36
Thickness of fixture		t_{fix}	≥	0	0	0	0	0	0
			≤	200	200	250	300	400	500
Length of fastener		L_{min}	=	45	56	71	86	120	139
		L_{max}		245	261	316	396	520	654

(Fig. not to scale)

Table A4.1: Materials FBN II (zinc plated ≥ 5µm, ISO 4042:2018)

Part	Designation	Material
1	Cone bolt	Cold form steel or free cutting steel
2	Expansion sleeve	Cold strip, EN 10139:2016 [1)]
3	Hexagon nut	Steel, property class min. 8, EN ISO 898-2:2012
4	Washer	Cold strip, EN 10139:2013

[1)] Optional stainless steel EN 10088:2014

Table A4.2: Materials FBN II HDG (hot-dip galvanised ≥ 50µm, ISO 10684: 2004 [2)])

Part	Designation	Material
1	Cone bolt	Cold form steel or free cutting steel
2	Expansion sleeve	Stainless steel EN 10088:2014
3	Hexagon nut	Steel, property class min. 8, EN ISO 898-2:2012
4	Washer	Cold strip, EN 10139:2016

[1)] Alternative method sherardized ≥ 50 µm, EN 13811:2003

Table A4.3: Materials FBN II R

Part	Designation	Material
1	Cone bolt	Stainless steel EN 10088:2014
2	Expansion sleeve	Stainless steel EN 10088:2014
3	Hexagon nut	Stainless steel EN 10088:2014 ISO 3506-2: 2009; property class min. 70
4	Washer	Stainless steel EN 10088:2014

Specifications of intended use

Anchorages subject to:

fischer Bolt Anchor FBN II, FBN II R			M6[1]	M8[1]	M10	M12	M16	M20
Material	Steel	Zinc plated	✓					
		Hot-dip galvanized HDG	-[2]	✓				
	Stainless steel	R	✓					
Static and quasi-static loads			✓					
Reduced anchorage depth			-[2]	✓				
Uncracked concrete			✓					

[1] Use of FBN II 6 (gvz/R) and FBN II 8 (gvz/HDG/R) with h_{ef} = 30mm restricted to anchoring of structural components which are statically indeterminate

[2] Anchor type not part of the assessment

Base materials:

- Reinforced or unreinforced normal concrete without fibres of strength classes C20/25 to C50/60 according to EN 206:2013+A1:2016

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions: **FBN II, FBN II HDG**
- For all other conditions according to EN 1993-1-4:2015-10 corresponding to corrosion resistance class CRC III **FBN II R**

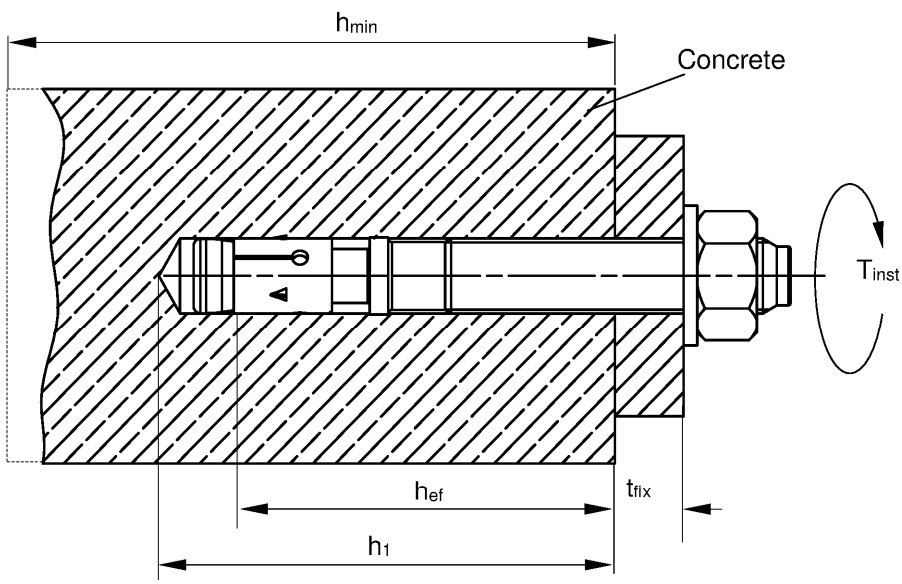
Design:

- Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Design of fastenings according to EN 1992-4:2018 and TR 055

Table B2.1: Installation parameters

Type of anchor / size **FBN II, FBN II R**			**M6**	**M8**	**M10**	**M12**	**M16**	**M20**
Nominal drill hole diameter	d_0 =	[mm]	6	8	10	12	16	20
Cutting diameter of drill bit	d_{cut} ≤		6,45	8,45	10,45	12,50	16,50	20,55
Standard anchorage depth	$h_{ef,sta}$ =		30[1]	40	50	65	80	105
Reduced anchorage depth	$h_{ef,red}$ =		-[2]	30[1]	40	50	65	80
Standard drill hole depth	$h_{1,sta}$ ≥		40	56	68	85	104	135
Reduced drill hole depth	$h_{1,red}$ ≥		-[2]	46[1]	58	70	89	110
Diameter of clearance hole in the fixture	d_f ≤		7	9	12	14	18	22
Required torque moment FBN II (zinc plated)	T_{inst} =	[Nm]	4	15	30	50	100	200
Required torque moment FBN II (hot-dip galvanized)			-[3]	15	30	40	70	200
Required torque moment FBN II R			4	10	20	35	80	150

1) Use restricted to anchoring of structural components which are statically indeterminate
2) No performance assessed
3) Anchor type not part of the assessment

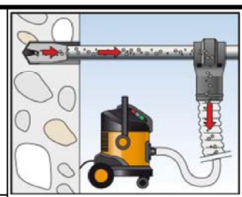
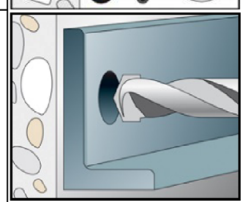
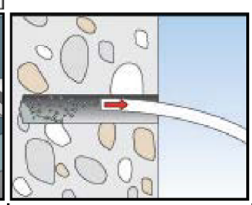
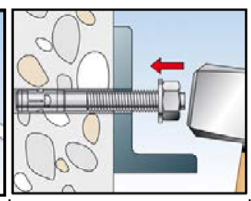
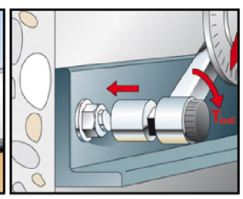
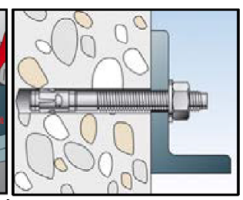


h_{ef} = Effective embedment depth
t_{fix} = Thickness of the fixture
h_1 = Depth of drill hole to deepest point
h_{min} = Minimum thickness of concrete member
T_{inst} = Required setting torque

(Fig. not to scale)

Installation instructions

- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site
- Use of the fastener only as supplied by the manufacturer without exchanging the components of the fastener
- Checking before placing the fastener to ensure that the strength class of the concrete in which the fastener is to be placed is in the range given and is not lower than that of the concrete to which the characteristic loads apply
- Check of concrete being well compacted, e.g. without significant voids
- Hammer or hollow drilling
- Drill hole created perpendicular +/- 5° to concrete surface, positioning without damaging the reinforcement
- In case of aborted hole: new drilling at a minimum distance twice the depth of the aborted drill hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application

Hollow drilling		Continue with step 3, 4 and 5			
Hammer drilling					
	1	2	3	4	5

No.	Description	
1	Create drill hole with hammer drill	Create drill hole with hollow drill and vacuum cleaner
2	Clean drill hole	-
3	Set anchor	
4	Expand anchor with prescribed installation torque T_{inst}	
5	Finished installation	

Types of drills	
Hammer drill	
Hollow drill	

Table C1.1: Characteristic values of **tension** resistance under static and quasi-static action

Type of anchor / size			M6	M8	M10	M12	M16	M20
Steel failure for standard and reduced anchorage depth FBN II								
Characteristic resistance **FBN II**	$N_{Rk,s}$	[kN]	8,3	16,5	27,2	41,6	77,9	107
Partial factor	γ_{Ms} [1)]	[-]	1,5	1,4	1,4	1,4	1,5	1,5
Steel failure for standard and reduced anchorage depth FBN II R								
Characteristic resistance **FBN II R**	$N_{Rk,s}$	[kN]	10,6	16,5	27,2	41,6	78	111
Partial factor	γ_{Ms} [1)]	[-]	1,5	1,4	1,4	1,4	1,4	1,5
Pullout failure for standard anchorage depth FBN II, FBN II R								
Characteristic resistance C20/25	$N_{Rk,p}$	[kN]	6[4)]	12,5	17,4	25,8	35,2	52,9
Pullout failure for reduced anchorage depth FBN II, FBN II R								
Characteristic resistance C20/25	$N_{Rk,p}$	[kN]	-[5)]	6[4)]	12,5	17,4	25,8	35,2
Increasing factors for $N_{Rk,p}$	ψ_c	C25/30	1,12					
		C30/37	1,22					
		C35/45	1,32					
		C40/50	1,41					
		C45/55	1,50					
		C50/60	1,58					
Installation factor	γ_{inst}	[-]	1,0					
Concrete cone and splitting failure for standard anchorage depth FBN II, FBN II R								
Effective anchorage depth	$h_{ef,\,sta}$	[mm]	30[4)]	40	50	65	80	105
Factor for uncracked concrete	$k_{ucr,N}$	[-]	11,0[2)]					
Spacing	$s_{cr,N}$	[mm]	3 $h_{ef,\,sta}$					
Edge distance	$c_{cr,N}$	[mm]	1,5 $h_{ef,\,sta}$					
Spacing (splitting failure)	$s_{cr,sp}$	[mm]	130[4)]	190	200	290	350	370
Edge distance (splitting failure)	$c_{cr,sp}$	[mm]	65[4)]	95	100	145	175	185
Characteristic resistance to splitting	$N^0_{Rk,sp}$	[kN]	min $\{N^0_{Rk,c};\ N_{Rk,p}\}$[3)]					
Concrete cone and splitting failure for reduced anchorage depth **FBN II, FBN II R**								
Effective anchorage depth	$h_{ef,\,red}$	[mm]	-[5)]	30[4)]	40	50	65	80
Factor for uncracked concrete	$k_{ucr,N}$	[-]	11,0[2)]					
Spacing	$s_{cr,N}$	[mm]	3 $h_{ef,\,red}$					
Edge distance	$c_{cr,N}$	[mm]	1,5 $h_{ef,\,red}$					
Spacing (splitting failure)	$s_{cr,sp}$	[mm]	-[5)]	190[4)]	200	290	350	370
Edge distance (splitting failure)	$c_{cr,sp}$	[mm]	-[5)]	95[4)]	100	145	175	185

[1)] In absence of other national regulations
[2)] Based on concrete strength as cylinder strength
[3)] $N^0_{Rk,c}$ according to EN 1992-4:2018
[4)] Use restricted to anchoring of structural components which are statically indeterminate
[5)] No performance assessed

Table C2.1: Characteristic values of **shear** resistance under static and quasi-static action

Type of anchor / size				**M6**	**M8**	**M10**	**M12**	**M16**	**M20**
Installation Factor		γ_{inst}	[-]	1,0					
Steel failure without lever arm for standard and reduced anchorage depth									
Characteristic resistance	**FBN II**	$V^0_{Rk,s}$	[kN]	6,0[2)]	13,3	21,0	31,3	55,1	67
	FBN II R			5,3[2)]	12,8	20,3	27,4	51	86
Steel failure with lever arm for standard anchorage depth									
Characteristic bending moment	**FBN II**	$M^0_{Rk,s}$	[Nm]	9,4[2)]	26,2	52,3	91,6	232,2	422
	FBN II R			8[2)]	26	52	85	216	454
Steel failure with lever arm for reduced anchorage depth									
Characteristic bending moment	**FBN II**	$M^0_{Rk,s}$	[Nm]	-[3)]	19,9[2)]	45,9	90,0	226,9	349
	FBN II R			-[3)]	21[2)]	47	85	216	353
Partial factor steel failure		γ_{Ms} [1)]	[-]	1,25					
Factor for ductility		k_7		1,0					
Concrete pryout failure for standard anchorage depth FBN II, FBN II R									
Factor for pryout failure		k_8	[-]	1,4	1,8	2,1	2,3	2,3	2,3
Concrete pryout failure for reduced anchorage depth FBN II, FBN II R									
Factor for pryout failure		k_8	[-]	-[3)]	1,8	2,1	2,3	2,3	2,3
Concrete edge failure for standard anchorage depth FBN II, FBN II R									
Effective length of anchor		$l_{f,sta}$	[mm]	30[2)]	40	50	65	80	105
Effective diameter of anchor		d_{nom}		6	8	10	12	16	20
Concrete edge failure for reduced anchorage depth FBN II, FBN II R									
Effective length of anchor		$l_{f,red}$	[mm]	-[3)]	30[2)]	40	50	65	80
Effective diameter of anchor		d_{nom}		-[3)]	8	10	12	16	20

[1)] In absence of other national regulations
[2)] Use restricted to anchoring of structural components which are statically indeterminate
[3)] No performance assessed

Table C3.1: Minimum thickness of concrete members, minimum spacing and minimum edge distance

Type of anchor / size **FBN II, FBN II R**				**M6**	**M8**	**M10**	**M12**	**M16**	**M20**
Standard anchorage depth	Effective anchorage depth	$h_{ef,\,sta}$	[mm]	30[2)]	40	50	65	80	105
	Minimum thickness of member	h_{min}		100	100	100	120	160	200
	Minimum spacing	s_{min}		40	40	50 (70[1)])	70	90 (120[1)])	120
	Minimum edge distance	c_{min}		40	40 (45[1)])	50 (55[1)])	70	90 (80[1)])	120
Reduced anchorage depth	Effective anchorage depth	$h_{ef,\,red}$	[mm]	-[3)]	30[2)]	40	50	65	80
	Minimum thickness of member	h_{min}		-[3)]	100	100	100	120	160
	Minimum spacing	s_{min}		-[3)]	40 (50[1)])	50	70	90	120 (140[1)])
	Minimum edge distance	c_{min}		-[3)]	40 (45[1)])	80	100	120	120

[1)] Values for FBN II R
[2)] Use restricted to anchoring of structural components which are statically indeterminate
[3)] No performance assessed

Table C3.2: **Displacements** under static and quasi static **tension** loads

Type of anchor / size **FBN II, FBN II R**			**M6**	**M8**	**M10**	**M12**	**M16**	**M20**
Standard anchorage depth	$h_{ef,\,sta}$	[mm]	30	40	50	65	80	105
Tension load C20/25	N	[kN]	2,8	6,1	8,5	12,6	17,2	25,8
Displacements	δ_{N0}	[mm]	1,9	0,6	0,9	1,5 (1,9[1)])	1,8	1,8 (2,0[1)])
	$\delta_{N\infty}$		3,1 (2,7[1)])					
Reduced anchorage depth	$h_{ef,\,red}$		-[2)]	30	40	50	65	80
Tension load C20/25	N	[kN]	-[2)]	2,8	6,1	8,5	12,6	17,2
Displacements	δ_{N0}	[mm]		0,4	0,7	0,7	0,9	1,0
	$\delta_{N\infty}$		1,6 (1,7[1)])					

[1)] Values for FBN II R
[2)] No performance assessed

Table C3.3: **Displacements** under static and quasi static **shear** loads

Type of anchor / size **FBN II, FBN II R**			**M6**	**M8**	**M10**	**M12**	**M16**	**M20**
Shear load FBN II	V	[kN]	3,4	7,6	12,0	17,9	31,5	38,2
Displacements FBN II	δ_{V0}	[mm]	0,7	1,5	1,6	2,0	3,0	2,6
	$\delta_{V\infty}$		1,1	2,3	2,4	3,0	4,5	3,9
Shear load FBN II R	V	[kN]	3,0	7,3	11,6	15,7	29,1	49,0
Displacements FBN II R	δ_{V0}	[mm]	1,5	1,4	2,1	2,6	2,7	4,6
	$\delta_{V\infty}$		2,3	2,2	3,2	3,9	4,1	7,0