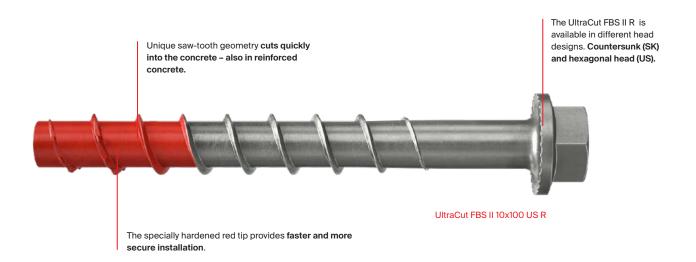






UltraCut FBS II 8, 10 and 12 non-corrosive steel R.

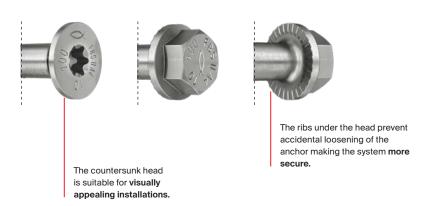
The high-performance concrete screw for absolute installation ease in the exterior area.



The short UltraCut FBS II R with a reduced embedment depth, allows for a short drill hole depth, fast installation and less reinforcement hits.



UltraCut FBS II 10x60 US R



Advantages and functions

Your advantages at a glance

- With up to 3 embedment depths, the UltraCut FBS II allows for the same screw to be used for different component thicknesses.
- Expansion-free anchoring (undercut) allows for lowest edge- and axial spacings.
- The assessment (ETA Option 1) covers the use of single-point anchors in cracked and non-cracked concrete.
- The performance categories seismic C1 and C2 ensure that the strictest of safety standards and earthquake specifications can be fulfilled.
- The approved adjustment for the concrete screws allows the screw to be unscrewed twice for a

- total length of 20 mm, to place maximum 10 mm packing below the base plate head or to align the attached part, and then to tighten the screw again.
- Drill holes do not need to be cleaned during vertical installation (ceiling and floor).
- The fischer concrete screw FBS II 8-10 offer the possibility for the ETA compliant application in masonry brick. This grants high security not only in concrete but also in many other applications in other substrates (valid for the base materials solid clay bricks (EN771-1), sand-lime bricks KSL (EN711-2) and solid sand-lime bricks KSV (EN771-2) according to the specification of the ETA-20/0134.

Functioning

- The UltraCut FBS II R is recommended for the push-through installation.
- The screw is installed correctly when the screw head sits flush on the fixture and cannot be screwed in deeper (visual setting control).
- We recommend using a tangential impact wrench with a suitable impact wrench socket (e.g. fischer FSS 18V) or an internal torx drive.
- The assessment document also covers the use of hollow drill with automatic drill hole cleaning and the use of diamond drilling holes.
- For the installation in masonry, please follow the instruction guidelines in the packaging with the suitable torque setting (impact wrench levels).

Approvals







ETA-20/0134 for masonry







According VdS
CES-Guidelines for sprinkler systems

Recommendations

Suitable for building materials, such as



Cracked concrete



Uncracked concrete



Masonry brick *



Solid sand-lime brick*

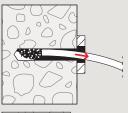


Perforated sand-lime

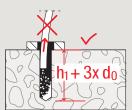
^{*} ETA recommendation for diamater 8 and 10

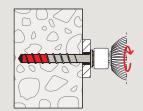
Installation and applications



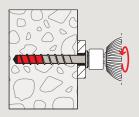


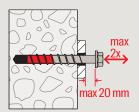


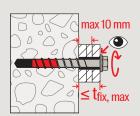




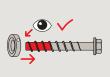








Annular gap filling,





e.g. for seismic



UltraCut FBS II 8, 10 and 12 non-corrosive steel R

Metal construction and outdoor applications









Canopies



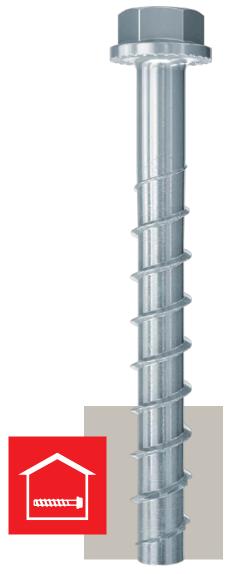




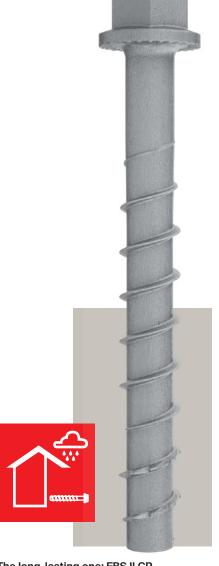
Column f

Railings

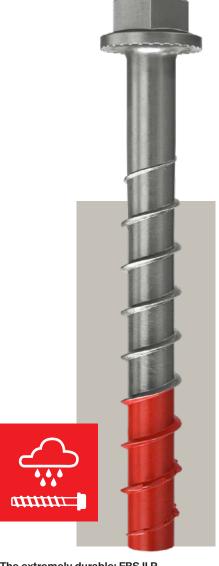
Coatings and its base materials



Economic solution: FBS II ZN-plated Lasting and safe corrosion protection in the dry indoor area. ETA-15/0352 (guarantees a lifetime of 50 years in indoor areas).

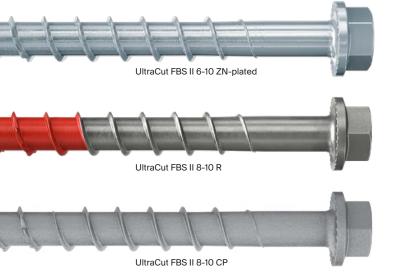


The long-lasting one: FBS II CP Long-lasting coating in comparison with the FBS II ZN-plated (among other things with an external test report for the salt spray chamber mist test of 2.000h).



The extremely durable: FBS II R
Extremely long-lasting and weatherresistant material. The durable solution for
the exterior area (ETA 17/0740 guarantees
50 years in the exterior area). Suitable
for use in corrosive environments (C3)
according to internal technical data from
fischer.

UltraCut FBS II 6-10 zinc-plated steel, CP and R in masonry



Approval





ETA-20/0134 for masonry

Your advantages at a glance

- Due to the large ratio between flank and shank diameter, the concrete screw cuts deep into the substrate and ensures low displacement under load
- The fischer concrete screws FBS II 6-10 offer the innovative possibility for the ETA compliant application in masonry. This grants high security not only in concrete but also in many other applications in other substrates.
- The concrete screw FBS II 6-10 in zinc-plated steel, special coated CP and stainless steel R has an ETA for masonry brick (EN771-1), solid sand-lime bricks (EN771-2) and perforated sand-lime bricks KSL (EN771-2) according to the specification of the ETA-20/0134.
- The installation of the concrete screw FBS II
 6-10 in zinc-plated steel and stainless steel R in masonry brick can be made in the joints not bigger than 3 mm or in plastered substrates also in group.

Applications



TV installation



Radiator

Recommendations

Suitable for building materials, such as



Masonry brick



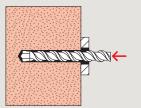
Solid sand-lime brick

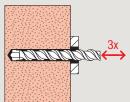


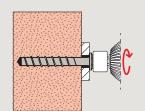
Perforated sand-lime

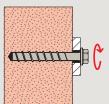
Installation in masonry

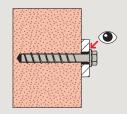
UltraCut FBS II 6-10 gvz



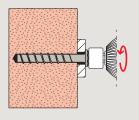


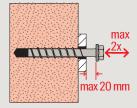


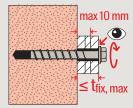




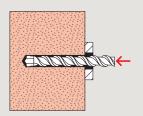
Fixture adjustment

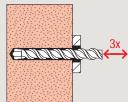


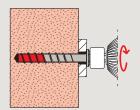


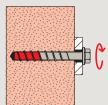


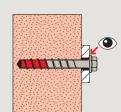
UltraCut FBS II 8-10 R



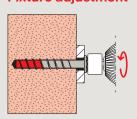


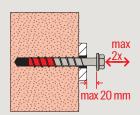


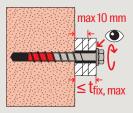


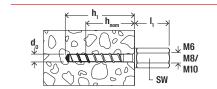


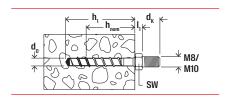
Fixture adjustment







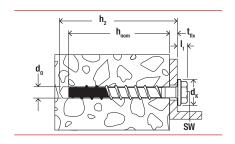




Concrete screw UltraCut FBS II 6 M8/M10

UltraCut FBS II M8/M10 UltraCut FBS II M6, M8/M10 I untside thread internal thread

outside thread	internal th	nread			1	1				
		Appro		Drill diameter	Min. drill hole depth for pre-positioned installation	Screw length	Screw-in depth Multiple fixing ETA-18/0242	Screw-in depth Single point fixing ETA-15/0352	Drive	Sales unit
	Item no.	ETA	DIBt	d ₀ [mm]	h ₁ [mm]	_s [mm]	[mm]	[mm]		[nool
Item	itelli ilo.	EIA	DIDL	[[IIIII]	[IIIIII]	[IIIIII]	[[11111]	[IIIIII]		[pcs]
FBS II 6 x 25 M8/19	546395	_	_	6	35	25	25		SW 10	100
		•	•	-		-	-	-		
FBS II 6 x 35 M8/19	546396	•	•	6	45	35	35	-	SW 10	100
FBS II 6 x 55 M8/19	546397	•	•	6	65	55	55	55	SW 10	100
FBS II 6 x 35 M10/21	546398	•	•	6	45	35	35	-	SW 13	100
FBS II 6 x 55 M10/21	546399	•	•	6	65	55	55	55	SW 13	100
FBS II 6x35 M6 I	554065	•	•	6	45	35	-	-	SW 13	100
FBS II 6x55 M6 I	554066	•	•	6	65	55	_	55	SW 13	100
FBS II 6 x 35 M8/M10 I	546400	•	•	6	45	35	-	-	SW 13	100
FBS II 6 x 55 M8/M10 I	546401	•	•	6	65	55	-	55	SW 13	100

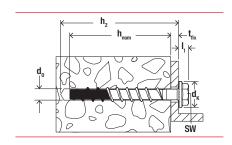


Concrete screw UltraCut FBS II US R



FBS II US R

		Ap- pro- val	Drill diameter	Min. drill hole depth for through fixings	Screw dimen- sion	Screw-in depth with fixture thickness	Screw-in depth with fixture thickness	Screw-in depth with fixture thickness	Drive	Sales unit
	Item no.	ETA	d ₀ [mm]	h ₂ [mm]	d _s x l _s [mm]	h _{nom1} / t _{fix} [mm]	h _{nom2} / t _{fix} [mm]	h _{nom3} / t _{fix} [mm]		[pcs]
Item										
FBS II 8x60 10/- US	543565	•	8	70	10.0 x 60	50 / 10	-	_	SW 13	50
FBS II 8x70 20/5 US	543566	•	8	80	10.0 x 70	50/20	_	65 / 5	SW 13	50
FBS II 8x80 30/15 US	543567	•	8	90	10.0 x 80	50/30	-	65 / 15	SW 13	50
FBS II 8x90 40/25 US	543568	•	8	100	10.0 x 90	50 / 40	-	65 / 25	SW 13	50
FBS II 8x100 50/35 US	558239	•	8	110	10.0 x 100	50/50	-	65 / 35	SW 13	50
FBS II 8x120 70/55 US	558240	•	8	130	10.0 x 120	50 / 70	-	65 / 55	SW 13	50
FBS II 8x140 90/75 US	558241	•	8	150	10.0 x 140	50/90	-	65 / 75	SW 13	50
FBS II 8x160110/95 US	558242	•	8	170	10.0 x 160	50 / 110	_	65 / 95	SW 13	50
FBS II 10x60 5/-/- US	543569	•	10	70	12.0 x 60	55 / 5	-	-	SW 15	50
FBS II 10x70 15/5/- US	543570	•	10	80	12.0 x 70	55 / 15	65/5	_	SW 15	50
FBS II 10x80 25/15/- US	543571	•	10	90	12.0 x 80	55 / 25	65 / 15	-	SW 15	50
FBS II 10x90 35/25/5 US	543572	•	10	100	12.0 x 90	55 / 35	65 / 25	85 / 5	SW 15	50
FBS II 10x100 45/35/15 US	543573	•	10	110	12.0 x 100	55 / 45	65 / 35	85 / 15	SW 15	50
FBS II 10x120 65/55/35 US	543574	•	10	130	12.0 x 120	55 / 65	65 / 55	85 / 35	SW 15	50

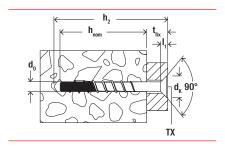


Concrete screw UltraCut FBS II US R



FBS II US R

		Ap- pro- val	Drill diameter	Min. drill hole depth for through fixings	Screw dimen- sion	Screw-in depth with fixture thickness	Screw-in depth with fixture thickness	Screw-in depth with fixture thickness	Drive	Sales unit
	Item no.	ETA	d ₀ [mm]	h ₂ [mm]	d _s x l _s [mm]	h _{nom1} / t _{fix} [mm]	h _{nom2} /t _{fix} [mm]	h _{nom3} / t _{fix} [mm]		[pcs]
Item										
FBS II 8x60 10/- US	543565	•	8	70	10.0 x 60	50 / 10	-	-	SW 13	50
FBS II 8x70 20/5 US	543566	•	8	80	10.0 x 70	50/20	-	65 / 5	SW 13	50
FBS II 8x80 30/15 US	543567	•	8	90	10.0 x 80	50/30	-	65 / 15	SW 13	50
FBS II 8x90 40/25 US	543568	•	8	100	10.0 x 90	50 / 40	-	65 / 25	SW 13	50
FBS II 8x100 50/35 US	558239	•	8	110	10.0 x 100	50/50	-	65 / 35	SW 13	50
FBS II 8x120 70/55 US	558240	•	8	130	10.0 x 120	50 / 70	-	65 / 55	SW 13	50
FBS II 8x140 90/75 US	558241	•	8	150	10.0 x 140	50/90	-	65 / 75	SW 13	50
FBS II 8x160110/95 US	558242	•	8	170	10.0 x 160	50 / 110	-	65 / 95	SW 13	50
FBS II 10x60 5/-/- US	543569	•	10	70	12.0 x 60	55 / 5	-	-	SW 15	50
FBS II 10x70 15/5/- US	543570	•	10	80	12.0 x 70	55 / 15	65/5	-	SW 15	50
FBS II 10x80 25/15/- US	543571	•	10	90	12.0 x 80	55 / 25	65 / 15	-	SW 15	50
FBS II 10x90 35/25/5 US	543572	•	10	100	12.0 x 90	55 / 35	65 / 25	85 / 5	SW 15	50
FBS II 10x100 45/35/15 US	543573	•	10	110	12.0 x 100	55 / 45	65 / 35	85 / 15	SW 15	50
FBS II 10x120 65/55/35 US	543574	•	10	130	12.0 x 120	55 / 65	65 / 55	85 / 35	SW 15	50



Concrete screw UltraCut FBS II SK R



FBS II SK R

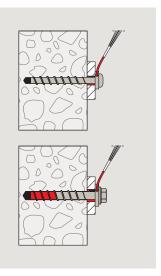
		Ap- pro- val	Drill diameter	Min. drill hole depth for through fixings	Screw dimension	Screw-in depth with fixture thickness	Screw-in depth with fixture thickness	Screw-in depth with fixture thickness	Drive	Sales unit
			d _o	h ₂	d _s x l _s	h _{nom1} / t _{fix}	h _{nom2} / t _{fix}	h _{nom3} / t _{fix}		
	Item no.	ETA	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		[pcs]
Item										
FBS II 8x60 10/- SK	543579	•	8	70	10.0 x 60	50 / 10	-	-	TX40	50
FBS II 8x80 30/15 SK	543580	•	8	90	10.0 x 80	50/30	_	65 / 15	TX40	50
FBS II 8x90 40/25 SK	543581	•	8	100	10.0 x 90	50 / 40	-	65 / 25	TX40	50
FBS II 8x100 50/35 SK	558246	•	8	110	10.0 x 100	50/50	_	65 / 35	TX40	50
FBS II 10x65 10/-/- SK	543582	•	10	75	12.0 x 65	50 / 10	-	-	TX50	50
FBS II 10x80 25/15/- SK	543583	•	10	90	12.0 x 80	55 / 25	65 / 15	65 / 65	TX50	50
FBS II 10x95 40/30/10 SK	543584	•	10	105	12.0 x 95	55 / 40	65/30	85 / 10	TX50	50
FBS II 10x100 45/35/15 SK	543585	•	10	110	12.0 x 100	55 / 45	65 / 35	85 / 15	TX50	50
FBS II 10x120 65/55/35 SK	543586	•	10	130	12.0 x 120	55 / 65	65 / 55	85 / 35	TX50	50

Additional assortment

					- 0			fischeres	
Checking gauge FUP	Nut SW	Nut TX	FMB TX 40 Maxx Bit	FBP ProfiBit 50 5/16"	TX Filling was	her FFD Washer	FSW 10 Setting SC-ST	tool Wash- er U	
				ArtNo.	Internal-Ø	External-Ø	Drive	Suitable for UltraCut FBS II	Sales unit
					[mm]	[mm]		[SW/TX]	[Stück]
Item									
Checking gau	ge FUP 8			537200	9,9	-	-	FBS II 8	1
Checking gau	ge FUP 10			537201	12,0	-	_	FBS II 10	1
Checking gau	ge FUP 12			537202	13,9	-	-	FBS II 12	1
Checking gau	ge FUP 14			537203	15,6	_		FBS II 14	1
Nut SW 10				538577	-	-	1/2"/SW 10	FBS II 6	1
Nut SW 13				538578	-	-	1/2"/SW 13	FBS II 6/FBS II 8	1
Nut SW 15				538579	-	-	1/2"/SW 15	FBS II 10	1
Nut SW 17				538580	-	-	1/2"/SW 17	FBS II 12	1
Nut SW 21				538581	-	-	1/2"/SW 21	FBS II 14	1
Nut 1/2" - 1/4"	1)			553928	-	-	1/2"-1/4"	FBS II 8/FBS II 8 SK + FBS II 6	1
Nut 1/2" - TX5	0			553929	-	-	1/2"-5/16"	FBS II 10/FBS II 10 SK	1
FMBTX 30 Ma	xx Bit W5			564314	-	-	TX 30	FBS II 6	5
FMBTX 40 Ma	xx Bit W 5			564315	-	-	TX 40	FBS II 8/FBS II 8 SK	5
FPB TX50 5/16	6" ProfiBit			557844	-	_	TX 50	FBS II 10 SK	1
FFD 22x9x6				547515	9	22	-	FBS II 6	4
FFD 26x12x6				538458	12	26	_	FBS II 8	4
FFD 26x12x6 I	₹			541986	12	26	-	FBS II 8 R	4
FFD 30x14x6				538459	14	30	_	FBS II 10/FBS II 12	4
FFD 30x14x6	?			541987	14	30	-	FBS II 10 R/FBS II 12 R	4
FFD 38x19x7				538460	19	38	_	FBS II 14	4
Adjusting was	her FSW 10 ²⁾			557276	-	-	-	FBS II 10	40
Setting tool S	C-ST 8			557872	-	_	_	FBS II 8 US	1
Setting tool S	C-ST 10			557874	-	-	-	FBS II 10 US	1
Washer for FB	S II 10			520471	13,5	44	_	FBS II 10	50

¹⁾ Suitable for FMB TX 40 Maxx Bit and FMB TX 30 Maxx Bit

Complement for UltraCut FBS II





Filling disc for UltraCut FBS II / FBS II CP / FBS II R

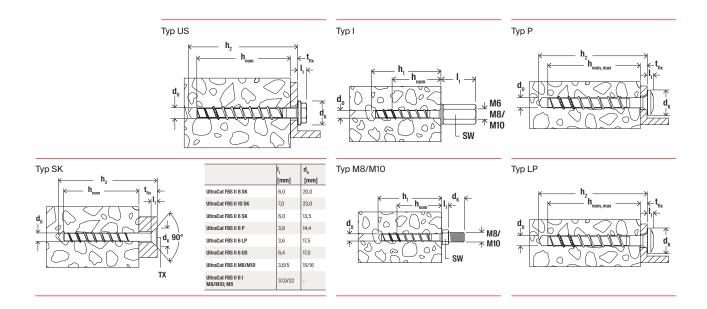
By using the backfilling disc, a backlash, e.g. in the case of shear forces, can be ruled out. For this purpose, the filling disc is placed on the concrete screw before installation (recess to the component).

In the next step, the FBS II is screwed in until the filling disc rests against the anchor plate. Now the filling with one of the injection mortars FIS HB, FIS V, FIS SB or FIS EM Plus can be carried out through the lateral bore using the filling aid. The filling quantity depends on the thickness of the anchor plate and the size of the annular gap.

Typical fields of application are brackets, earthquake-approved anchorings

²⁾ Mountable with Power-Fast FPF-PT 5x40 (652880)

Installation parameters



Concrete screw UI	traCut FBS II 6-1	4 zinc-pla	ited steel	. / R								
Installation parame	eters concrete											
Concrete screw UltraCut FBS II 6-14 zinc-plated steel / R	Drill hole diameter	Nomina	l screw-ir	n depth	Drill hole depth (push- through installation)	Clearance hole diam- eter	Maximum tord lation with imp driver in conc	pact screw	Maximum tord lation in maso	•	Width across flat	Drive
	d _o	h _{nom1}	h _{nom2}	h _{nom3}	h ₂ ≥	d _f	T imp, max zinc-plated	T _{imp, max R}	T _{imp, max gvz}	T _{imp, max R}	SW	TX
	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[Nm]	[Nm]	[Nm]	[Nm]		
FBS II 6	6	25-55	25-55	25-55	I + 10	≥8	450 ¹)	-	-	-	10 ²⁾	TX 30
FBS II 8	8	50	-	65	I + 10	10,6–12	600	450	80	80	13	TX 40 (SK and US)
FBS II 10	10	55	65	85	I + 10	12,8–14	650	450	80	80	15	TX 50 (SK)
FBS II 12	12	60	75	100	I + 10	14,8–16	650	650	-	-	17	-
FBS II 14	14	65	85	115	I + 15	16,9–18	650	-	-	-	21	-

Screw-in depth <35 mm 80 Nm.

SW 13 at FBS II ... M10 and FBS II ... M8/M10 I.

The values apply to concrete strength of approx. 40 N/mm², for other concrete strength classes the values may differ. The conversion of nominal output into effective tightening torque varies from machine to mac hine - always therefore use torque control.

Concrete screw Ultracut FBS II US hexagon head with integral washer and FBS II SK countersunk head

Permissible loads of a single anchor¹⁾ in normal concrete of strength class C20/25.

For the design the complete current assessment ETA-15/0352 has to be considered.

					Cracked conc	rete			Non-cracked	concrete		
	Material/ surface	Screw-in depth	Minimum member thickness	Instal- lation torque	Permissible to minimum spa with reduced	ension (N _{perm}) an cing (s _{min}) and e loads	d shear loads dge distances	(V _{perm}); s (c _{min})	Permissible to minimum spa with reduced	ension (N _{perm}) an cing (s _{min}) and e loads	d shear loads dge distances	(V _{perm}); s (C _{min})
Туре		h _{nom} [mm]	h _{min} [mm]	T _{imp, max} ²⁾ [Nm]	N _{perm} ³⁾ [kN]	V _{perm} ³⁾ [kN]	S _{min} ³⁾ [mm]	C _{min} ³⁾ [mm]	N _{perm} ³⁾ [kN]	V _{perm} ³⁾ [kN]	S _{min} ³⁾ [mm]	C _{min} ³⁾ [mm]
FBS II 6	gvz	40	80	450	1.2	4.3	35	35	3.8	4.3	35	35
	gvz	45	90	450	1.7	4.3	35	35	4.8	4.3	35	35
	gvz	50	90	450	1.9	4.3	35	35	5.7	4.3	35	35
	gvz	55	100	450	2.4	6.3	35	35	6.4	6.3	35	35
FBS II 8	gvz / CP	50	100	600	2.9	4.1	35	35	5.9	5.9	35	35
	gvz / CP	65	120	600	5.7	9.0	35	35	8.8	9.0	35	35
FBS II 10	gvz / CP	55	100	650	4.3	4.6	40	40	6.6	6.6	40	40
	gvz / CP	65	120	650	5.7	11.9	40	40	8.5	14.0	40	40
	gvz / CP	85	140	650	9.2	16.6	40	40	13.1	16.6	40	40
FBS II 12	gvz / CP	60	110	650	5.3	10.6	50	50	7.5	15.1	50	50
	gvz / CP	75	130	650	7.6	15.2	50	50	10.9	15.2	50	50
	gvz / CP	100	150	650	12.0	20.3	50	50	17.1	20.3	50	50
FBS II 14	gvz / CP	65	120	650	5.8	11.6	60	60	8.3	16.6	60	60
	gvz / CP	85	140	650	9.0	18.0	60	60	12.8	22.1	60	60
	gvz / CP	115	180	650	14.7	29.4	60	60	21.0	29.4	60	60

Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of $\gamma_L = 1.4$ are considered. As a single anchor counts e.g. an anchor with a spacing $s \ge 3 \times h_{sf}$ and an edge distance $c \ge 1.5 \times h_{sf}$. Accurate data see ETA.

Concrete screw UltraCut FBS II US R hexagon head with integral washer and FBS II SK R countersunk head

Permissible loads of a single anchor¹⁾ in normal concrete of strength class C20/25.

For the design the complete current assessment ETA-17/0740 has to be considered.

					Cracked concrete				Non-cracked concrete				
	Material/ surface	Screw-in depth	Minimum member thickness	Maximum installation torque		acing (s _{min}) an	and shear loa d edge distand		Permissible tension (N $_{\rm perm}$) and shear loads (V $_{\rm perm}$); minimum spacing ($_{\rm min}$) and edge distances ($_{\rm min}$) with reduced loads				
		h _{nom}	h _{min}	T _{imp, max} ²⁾	N _{perm} ³⁾	V _{perm} ³⁾	S _{min} ³⁾	C _{min} ³⁾	N _{perm} ³⁾	V _{perm} ³⁾	S _{min} ³⁾	C _{min} ³⁾	
Туре		[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]	[kN]	[kN]	[mm]	[mm]	
FBS II 8	R	50	100	450	1.9	4.1	35	35	3.3	5.9	35	35	
FBS II 8	R	65	120	450	4.3	6.1	35	35	6.7	8.8	35	35	
FBS II 10	R	55	100	450	2.1	4.6	40	40	4.0	6.6	40	40	
FBS II 10	R	65	120	450	2.9	6.0	40	40	6.7	8.5	40	40	
FBS II 10	R	85	140	450	7.6	18.4	40	40	13.1	20.9	40	40	
FBS II 12	R	60	110	650	2.1	5.3	50	50	4.8	7.5	50	50	
FBS II 12	R	75	130	650	5.2	15.2	50	50	5.7	21.8	50	50	
FBS II 12	R	100	150	650	12.0 23.9 50 50 17.1 26.2						50	50	

Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of $\gamma_L = 1.4$ are considered. As a single anchor counts e.g. an anchor with a spacing $s \ge 3$ x h_{ef} and an edge distance $c \ge 1.5$ x h_{ef} . Accurate data see ETA.

Maximum allowable torque for installation with any tangential impact screw driver. Further technical data see ETA.

In the case of combinations of tensile and shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups), the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018. We recommend using our anchor design software C-FIX.

Maximum allowable torque for installation with any tangential impact screw driver. Further technical data see ETA.

In the case of combinations of tensile and shear loads, bending moments with reduced or minimum spacing and edge distances (anchor groups), the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018. We recommend using our anchor design software C-FIX.

Concrete srew UltraCut FBS II

Recommended loads 1/3) for a single anchor or a fixing point 4/5/6) in solid brick masonry.

Туре			FBS II 8	FBS II 10
Anchorage depth	h _{nom}	[mm]	65	85
Recommended loads (F) in the respective base material 2)3)				
Solid clay brick (EN771-1) ≥ 240 x 113 x 115 mm	$f_b \ge 12$	[kN]	1.110)	1.4 ¹⁰⁾
Solid clay brick (EN771-1) ≥ 240 x 113 x 115 mm	$f_b \ge 20$	[kN]	1.6 ⁷⁾¹⁰⁾	1.6 ⁷⁷¹⁰⁾
Solid sand-lime brick (EN771-2) \geq 240 x 71 x 115 mm	$f_b \ge 12$	[kN]	1.2 ⁷⁾¹⁰⁾	1.2 ⁷⁷¹⁰⁾
Aerated concrete (EN771-4) ≥ 499 x 249 x 120 mm	$f_b \ge 6$	[kN]	0.7	0.9
Minimum spacing (s _{min}) and edge distances (c _{min})				
Minimum spacing within anchor groups of 2 or 4 anchors	S _{min}	[mm]	80	80
Minimum spacing between single anchors or anchor groups	S_{min}	[mm]	80	80
Minimum distance to the horizontal joint	C _{min,v} ⁸⁾	[mm]	20	20
Minimum distance to the vertical joint	C _{min,h} ⁸⁾	[mm]	40	40
Minimum distance to the free edge	C _{min, free edge} 8)	[mm]	200	200
Tightening torque ⁹⁾ (T _{tighten}) in respective base material				
Solid clay brick ¹⁰⁾	$T_{tighten}$	[Nm]	10	10
Solid sandlime brick ¹⁰⁾	T _{tighten}	[Nm]	15	15
Aerated concrete	T _{tighten}	[Nm]	5	5

- ¹⁾ An appropriate safety factor is considered.
- ²⁾ The given loads apply to the given brick measures for masonry with superimposed load. Larger brick formats are at least equivalent in case of the loads. Base material f, in [N/mm²].
- The loads only apply to multiple fixings of non-load-bearing systems and are valid for tensile load, shear load and oblique load under any angle.
- ⁴⁾ To confirm the given technical data, it is recommended to carry out tests on the construction site. In case of not visible joints a 100% testing of the anchors is recommended as the concrete screws only work in the brick but not in mortar joints.
- ⁵⁾ A fixing point can be a single anchor, 2 anchors or 4 anchors with a minimum spacing s_{min}. Anchor groups of 4 anchors are arranged in rectangular disposition.
- The fixing points have to be arranged in this way that there will be always maximum one fixing point arranged in one brick.
- 7) Brick pull-out is decisive
- 8) The values $c_{min,v}$ and $c_{min,h}$ are only valid if the mortar joints are filled proper. Otherwise the joints has to be considered as free edges and $c_{min,free edge}$ is decisive. Minimum mortar strenght is M 2.5.
- The screw is screwed in with a cordless screwdriver, an impact screwdriver or by hand. The screwing process must be finished immediately when the screw head is in contact with the assembled object. The specified tightening torque must then be applied with a torque wrench.
- ¹⁰⁾ The values are valid for unperforated solid bricks.

Concrete screw UltraCut FBS II for temporary fastening

Permissible loads of a single anchor¹⁾ in normal concrete of strength class C20/25 to C50/60.

For the design the complete current assessment Z-21.8-2049 has to be considered.

							Cracked and non-c	racked concrete		
	Material/ surface	Screw-in depth	Minimum member thickness	Maximum installation torque	Minimum sp and edge dis	acing (s _{min}) stances (c _{min})	Permissible load F _p	4) erm		
		h _{nom}	h _{min}	T _{imp, max} ²⁾	S _{min}	C _{min} ³⁾	f _{c,cube} ≥ 10 N/mm ²	$f_{c,cube} \ge 15 \text{ N/mm}^2$	$f_{c,cube} \ge 20 \text{ N/mm}^2$	$f_{c,cube} \ge 25 \text{ N/mm}^2$
Туре		[mm]	[mm]	[Nm]	[mm]	[mm]	[kN]	[kN]	[kN]	[kN]
FBS II 8	gvz	50	100	400	200	65	1.9	2.3	2.6	2.9
	gvz	65	150	400	300	100	3.6	4.4	5.1	5.6
FBS II 10	gvz	55	105	400	210	70	2.2	2.7	3.1	3.5
	gvz	65	130	400	260	85	2.9	3.5	4.1	4.5
	gvz	85	205	650	410	135	5.8	7.1	8.1	9.1
FBS II 12	gvz	60	120	400	240	80	2.8	3.4	3.9	4.4
	gvz	75	150	400	300	100	4.0	4.9	5.6	6.1
	gvz	100	240	650	480	160	7.6	9.3	10.8	12.0
FBS II 14	gvz	65	115	400	230	75	2.3	2.8	3.2	3.6
	gvz	85	150	400	300	100	3.6	4.4	5.0	5.6
	gvz	115	255	650	510	170	8.9	10.9	12.6	14.0

Material safety factor as well as a partial safety factor for load actions of γ_L = 1.4 is considered. The screw may be used in the concrete member before the characteristic compressive strength f_{c,cube} is reached. In this case, the concrete compressive strength f_{c,cube} must have reached a value of at least 10 N/mm². Only intended for temporary use and one-time screwing into the same drill hole. Conditions for reuse of the screw see, approval.

²⁾ Values for impulse wrenches with tangential impact and automatic stop device.

³⁾ In case of combined action of shear load and installation close to the edge, the edge distance must be ≥ c_{min} x 1.5. Detail see approval.

⁴⁾ Values valid for all load directions.

Concrete screw UltraCut FBS II 6

Permissible loads for a single anchor¹⁾ for multiple use of redundant non-structural applications* in normal concrete C20/25.

For the design the complete current assessment ETA - 18/0242 has to be considered.

					Cracked cond	rete			Non-cracked concrete					
	Material/ surface	Screw-in depth	Minimum member thickness	Maximum installation torque	Permissible to minimum spa with reduced	cing (s _{min}) and	nd shear loads edge distance	s (V _{perm}); s (C _{min})	Permissible tension (N $_{\rm perm}$) and shear loads (V $_{\rm perm}$); minimum spacing (s $_{\rm min}$) and edge distances (c $_{\rm min}$) with reduced loads					
		h _{nom}	h _{min}	T _{inst,max} ²⁾	N _{perm} 3)	V _{perm} 3)	S _{min} ³⁾	C _{min} ³⁾	N _{perm} ³⁾	V _{perm} 3)	S _{min} ³⁾	C _{min} ³⁾		
Туре		[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]	[kN]	[kN]	[mm]	[mm]		
FBS II 6	gvz	25	80	≤5	0.7	1.8	35	35	1.4	2.3	35	35		
	gvz	30	80	≤ 5	1.2	2.3	35	35	2.4	2.3	35	35		
	gvz	35	80	≤ 5	1.7	4.3	35	35	3.1	4.3	35	35		
	gvz	40	80	≤10	2.4	4.3	35	35	3.8	4.3	35	35		
	gvz	45	90	≤10	2.9	4.3	35	35	4.8	4.3	35	35		
	gvz	50	90	≤10	3.6	4.3	35	35	5.7	4.3	35	35		
	gvz	55	100	≤10	4.0	6.3	35	35	6.4	6.3	35	35		

- In addition to the load table above, the following must be considered for multiple fastening of non-structural redundant systems:
- A multiple fixing (redundant system) according to EN 1992-4 and CEN/TR 17079 is defined by
- at least 3 fixing points (per attached element) with at least one anchor at each fixing point and a permissible load per fixing point of 1.4 kN
- or by at least 4 fixing points with at least one anchor each fixing point and a permissible load per fixing point of 2.1 kN
- Additionally, it has to be proven that the stiffness of the attached element shall be large enough to ensure that in case of excessive slip or failure of a fastener the load on this fastener or fixing point can be transferred to neighbouring fixing points without significantly violating the requirements on the attached element in the serviceability and ultimate limit state. For further details see EN 1992-4 section 7.3 and CEN/TR 17079.
- Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of γ_L = 1.4 are considered. Further technical information for installation see ETA.
- In the case of combinations of tensile and shear loads, bending moments with reduced or minimal edge and axial spacings (anchor groups), the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018.

Concrete screw UltraCut FBS II 6

Permissible loads for a single anchor¹⁾ for multiple use of redundant non-structural applications* in pre-stressed hollow-core concrete slabs of concrete strength C30/37.

For the design the complete current assessment ETA - 18/0242 has to be considered.

Туре			FBS II 6 gvz						
Screw-in depth		h _{nom}	25	30	35	40	45	50	55
Permissible load F _{perm} in the			thickness						
d _b ≥ 25 mm		[kN]	0.2	0.5	0.5	0.5	0.5	0.5	0.5
$d_b \ge 30 \text{ mm}$		[kN]	1.7	1.7	1.7	1.7	1.7	1.7	1.7
$d_b \ge 35 \text{ mm}$		[kN]	1.7	1.9	2.1	2.4	2.6	2.9	3.1
$d_b \ge 40 \text{ mm}$		[kN]	1.7	2.3	2.6	2.9	3.3	3.6	3.8
d _b ≥ 50 mm		[kN]	1.7	2.3	3.3	3.8	4.3	4.3	5.7
Installation torque	T _{inst,max}	[Nm]	5.0	5.0	10	10	10	10	10
Minimum spacing	S _{1, s22)}	[mm]	100	100	100	100	100	100	100
Minimum edge distance	C _{1, c2}	[mm]	100	100	100	100	100	100	100

- In addition to the load table above, the following must be considered for multiple fastening of non-structural redundant systems: A multiple fixing (redundant system) according to EN 1992-4 and CEN/TR 17079 is defined by
 - at least 3 fixing points (per attached element) with at least one anchor at each fixing point and a permissible load per fixing point of 1.4 kN or by at least 4 fixing points with at least one anchor each fixing point and a permissible load per fixing point of 2.1 kN
 - Additionally, it has to be proven that the stiffness of the attached element shall be large enough to ensure that in case of excessive slip or failure of a fastener the load on this fastener or fixing point can be transferred to neighbouring fixing points without significantly violating the requirements on the attached element in the serviceability and ultimate limit state. For further details see EN 1992-4 section 7.3 and CEN/TR 17079.
- Design according to EN 1992-4:2018 (for static resp. quasi-static loads). The partial safety factors for material resistance as regulated in the ETA as well as a partial safety factor for load actions of $\gamma_1 = 1.4$ are considered.
- Further technical information for installation see FTA
- Valid for tensile load, shear load and oblique load under any angle. In the case of combinations of tensile, shear loads and bending moments, the design must be carried out in accordance with the provisions of the complete ETA and the provisions of the EN 1992-4:2018.

Concrete screw UltraCut FBS II US/SK

For the design the complete current assessment ETA-20/0134 of 14.07.2022 has to be considered.

	Min. compres- sive brick strength	Brick raw density	Minimum brick dimensions	Nominal ancho- rage depth	Mini- mum member thick- ness	Maximum Installa- tion torque	Permis- sible tensile load ⁴⁾	Permissi- ble shear load ⁴⁾ parallel ⁶⁾	Minimum spacing ⁵⁾	Minimum edge dis- tance ⁵⁾
	f _b	ρ	(L x W x H)	h _{nom}	h _{min}	T _{imp. max} ³⁾	N _{perm}	V _{perm}	s _{min} /s _{min}	C _{min}
Туре	[N/mm ²]	[kg/dm³]	[mm]	[mm]	[mm]	[Nm]	[kN]	[kN]	[mm]	[mm]
Solid brick Mz, acc. to EN 771-1										
FBS II 6	≥ 12.0	≥ 1.8	240 x 115 x 71	≥ 40	≥ 115	80	0.54	0.34	80	50
FBS II 6	≥ 16.0	≥ 1.8	240 x 115 x 71	≥ 40	≥ 115	80	0.60	0.40	80	50
FBS II 6	≥ 17.5	≥ 1.8	240 x 115 x 71	≥40	≥ 115	80	0.66	0.40	80	50
FBS II 8	≥ 12.0	≥ 1.8	240 x 115 x 71	≥50	≥ 115	80	0.46	1.37	80	60
FBS II 8	≥ 16.0	≥ 1.8	240 x 115 x 71	≥50	≥ 115	80	0.54	1.60	80	60
FBS II 8	≥ 17.5	≥ 1.8	240 x 115 x 71	≥ 50	≥ 115	80	0.57	1.66	80	60
FBS II 10	≥ 12.0	≥ 1.8	240 x 115 x 71	≥ 55	≥ 115	80	0.40	1.26	80	70
FBS II 10	≥16.0	≥ 1.8	240 x 115 x 71	≥ 55	≥ 115	80	0.46	1.46	80	70
FBS II 10	≥ 17.5	≥ 1.8	240 x 115 x 71	≥ 55	≥ 115	80	0.49	1.51	80	70
Solid brick Mz, nordic, acc. to EN 771-1										
FBS II 6	≥ 16.0	≥ 1.8	228 x 108 x 54	≥ 40	≥ 108	80	0.34	0.31	80	50
FBS II 6	≥ 20.0	≥ 1.8	228 x 108 x 54	≥ 40	≥ 108	80	0.40	0.37	80	50
FBS II 8	≥ 16.0	≥ 1.8	228 x 108 x 54	≥ 50	≥ 108	80	0.46	1.34	80	60
FBS II 8	≥ 20.0	≥ 1.8	228 x 108 x 54	≥ 50	≥ 108	80	0.51	1.49	80	60
FBS II 10	≥ 16.0	≥ 1.8	228 x 108 x 54	≥ 55	≥ 108	80	0.37	1.23	80	70
FBS II 10	≥ 20.0	≥ 1.8	228 x 108 x 54	≥ 55	≥ 108	80	0.43	1.37	80	70
Solid sand-lime brick KS, acc. to EN 771-2										
FBS II 6	≥ 12.0	≥ 1.8	240 x 115 x 71	≥40	≥ 115	80	0.43	0.51	80	50
FBS II 6	≥ 16.0	≥ 1.8	240 x 115 x 71	≥40	≥ 115	80	0.49	0.60	80	50
FBS II 6	≥ 20.0	≥ 1.8	240 x 115 x 71	≥ 40	≥ 115	80	0.54	0.66	80	50
FBS II 8	≥ 12.0	≥ 1.8	240 x 115 x 71	≥ 50	≥ 115	80	0.54	0.66	80	60
FBS II 8	≥ 16.0	≥ 1.8	240 x 115 x 71	≥ 50	≥ 115	80	0.60	0.74	80	60
FBS II 8	≥ 20.0	≥1.8	240 x 115 x 71	≥ 50	≥ 115	80	0.69	0.83	80	60
FBS II 10	≥ 12.0	≥ 1.8	240 x 115 x 71	≥ 55	≥ 115	80	0.54	0.89	80	70
FBS II 10	≥ 16.0	≥1.8	240 x 115 x 71	≥ 55	≥ 115	80	0.63	1.00	80	70
FBS II 10	≥ 20.0	≥ 1.8	240 x 115 x 71	≥ 55	≥ 115	80	0.69	1.11	80	70
Perforated sand-lime brick KSL, acc. to EN 771-2										
FBS II 6	≥ 10.0	≥ 1.4	240 x 175 x 113	≥ 40	≥ 175	65	0.09	0.80	80	50
FBS II 6	≥ 12.0	≥ 1.4	240 x 175 x 113	≥ 40	≥ 175	65	0.11	0.94	80	50
FBS II 6	≥ 16.0	≥ 1.4	240 x 175 x 113	≥ 40	≥ 175	65	0.14	1.17	80	50
FBS II 6	≥ 17.5	≥ 1.4	240 x 175 x 113	≥ 40	≥ 175	65	0.17	1.26	80	50
FBS II 8	≥ 10.0	≥ 1.4	240 x 175 x 113	≥50	≥ 175	65	0.26	0.66	80	60
FBS II 8	≥ 12.0	≥ 1.4	240 x 175 x 113	≥ 50	≥ 175	65	0.29	1.03	80	60
FBS II 8	≥ 16.0	≥ 1.4	240 x 175 x 113	≥ 50	≥ 175	65	0.37	1.40	80	60
FBS II 8	≥ 17.5	≥ 1.4	240 x 175 x 113	≥ 50	≥ 175	65	0.40	1.49	80	60
FBS II 10	≥ 10.0	≥ 1.4	240 x 175 x 113	≥ 55	≥ 175	65	0.23	0.77	80	70
FBS II 10	≥ 12.0	≥ 1.4	240 x 175 x 113	≥ 55	≥ 175	65	0.26	1.23	80	70
FBS II 10	≥ 16.0	≥ 1.4	240 x 175 x 113	≥ 55	≥ 175	65	0.34	1.66	80	70
FBS II 10	≥ 17.5	≥ 1.4	240 x 175 x 113	≥ 55	≥ 175	65	0.37	1.77	80	70

The partial safety factors for material resistance as regulated in assessment as well as a partial safety factor for load actions of γ_L = 1.4 are considered. Load values are valid for zinc-plated steel all sizes and head shapes, for stainless steel R for the sizes 8 and 10. Exakt values see ETA.
 The given loads are valid for installation and use of fixations in dry masonry, use category d/d, width of the joints w₁ ≤ 3 mm and general purpose mortar with strength class M2.5 -M9.

Further information and details on drill hole preparation, etc., see ETA.

³ Maximum allowable device torque for installation with any tangential impact screw driver. Further technical data see ETA.

⁴⁹ In the case of combinations of tensile and shear loads, bending moments and reduced edge and axial spacings (anchor groups), the design must be carried out in accordance with the provisions of the complete assessment.

⁵⁾ Minimum feasible spacing resp. edge distance. Details as well as to the distances to joints see assessment.

⁶⁾ Shear load parallel to the vertical joint. Load reduction for shear load perpendicular to the vertical joint see ETA.